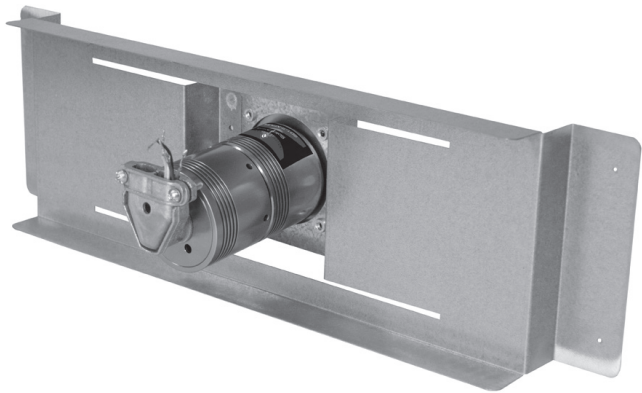




SolidDrive SD1-XFMR-Ti Specifications

Type	Full Range Transducer
Frequency Response(Hz)	70 Hz to 15 kHz
Recommended Amplifier Power	10 Watts
Dimensions	2.28" Diameter x 4.8" Height Mounting Plate 3.5" Diameter
Weight	1.5 lb / .68 kg
UL Listing	1480 & 2043 Pending

NOTE: When installed in Canada, this product must be installed in accordance with the Canadian Electrical Code, C22.1, Part1.



SolidDrive SD1 In-Wall and
In-Ceiling Mounting Bracket Specifications

Type	Patented balanced cantilever spring bracket
Construction	Heavy duty, galvanized steel
Dimensions	120C – 2.0" H x 17.5" W x 5.0" D 160C – 2.0" H x 25.5" W x 5.0" D 240C – 2.0" H x 13.5" W x 5.0" D
Weight	1.0 lb / .45 kg

WARRANTY

SolidDrives, SolidDrive subwoofers, and A4 amplifiers are guaranteed for 7 years from date of purchase. Any misuses or modifications to this equipment in any way will void the warranty.

WARNING

Read instructions prior to operating. To reduce the risk of fire or electric shock, do not expose this product to rain or moisture. Unplug prior to cleaning and clean with a damp cloth. There are no user-serviceable parts in this product, please refer all servicing to qualified personnel.



SolidDrive
INSTALLATION & USE GUIDE
for SolidDrive SD1-XFMR-Ti
into walls and ceilings

Experience Audio Perfection

Induction Dynamics extensive line of audio products makes it easy to create the ultimate audio system, regardless of installation requirements. Induction Dynamics builds these products with only the most select components and materials; and utilizes numerous unique and proven technologies.



INSTALLATION OF SOLIDDRIVE SD1 INTO WALLS
AND CEILINGS

By utilizing these basic installation steps, you can install the SolidDrive SD1-XFMR-Ti into walls and ceilings to create sound for boardrooms, home theater, and distributed audio.

GETTING STARTED WITH SOLIDDRIVE

What's included with the SolidDrive SD1-XFMR-Ti for installation into walls and ceilings and what is supplied by the installer —

A SolidDrive SD1-XFMR-Ti consists of: One (1) SolidDrive SD1-XFMR-Ti unit with included 10W transformer, supplied with 5 hard wire leads and one duplex conduit connector. *Additional mounting materials may need to be ordered with the SolidDrive SD1-XFMR-Ti or supplied by the installer depending on the application.

For drywall: For in-wall and in-ceiling installation, you will have ordered one (1) or more SolidDrive SD1-XFMR-Ti's and one (1) or more patented acoustic in-wall mounting brackets (one (1) bracket per SD1-XFMR-Ti), which comes with four (4) #8-32 x 5/16" Phillips flat head machine screws for mounting the drive to the bracket. At the time of the order, you will also have specified mounting bracket(s) in widths of 120C, 160C, or 240C (ON CENTER of wall studs or ceiling joists) for proper width. *Installation also requires four (4) 1 3/8" drywall screws and one (1) container of 3M® Super 77 Spray Adhesive (supplied by the installer).

EXISTING DRYWALL INSTALLATION NOTE:

For retrofitting the SolidDrive SD1-XFMR-Ti into existing drywall installations, it will be necessary to remove a portion of the existing drywall before installation and to replace the drywall after the SolidDrive SD1-XFMR-Ti is installed. Please refer to the instructions marked with EXISTING DRYWALL for the steps necessary for the type of installation. If installing the SolidDrive SD1-XFMR-Ti in new construction, IGNORE the EXISTING DRYWALL steps.

STEP 1
INSTALLATION INTO EXISTING DRYWALL

For installing the SolidDrive SD1-XFMR-Ti mounting bracket into existing drywall, first cut a rectangular opening in the drywall. The minimum recommended opening size is approximately fifteen inches tall and beyond the width of the adjacent wall studs. This will help in attaching the mounting bracket, feathering the drywall back in, and getting the drywall to meet at the seams (Figure 1). This will allow proper distribution of sound and the SolidDrive SD1-XFMR-Ti will function with optimum performance.

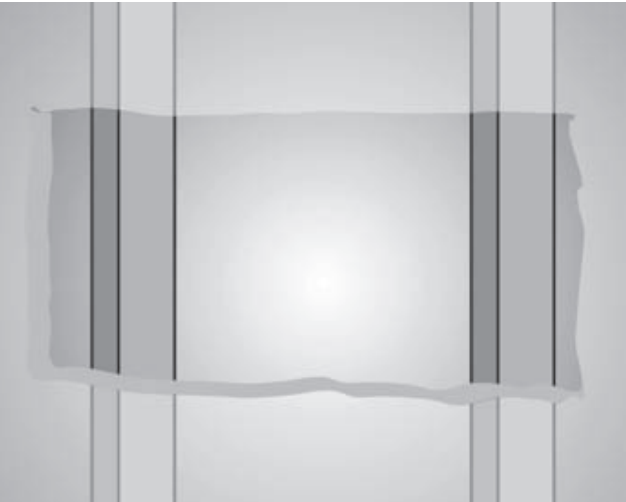


Figure 1
Cut an opening large enough to install the mounting bracket to the wall studs

STEP 2
Attach the SolidDrive mounting bracket to wall studs or ceiling joists

Place the mounting bracket between the wall studs or ceiling joists and secure with four 1 3/8" drywall screws. Insert the screws through the four pre-drilled holes in each flange and screw them into the face of each wall stud or ceiling joist (Figure 2). The drywall screws need to be driven flush with the surface of the flange so that the drywall sets flush on the bracket flange.

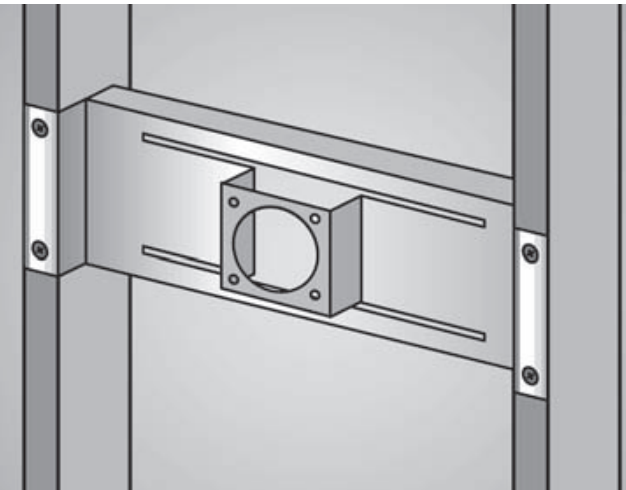


Figure 2
SolidDrive SD1-XFMR-Ti mounting bracket attached to the wall studs

STEP 3
Insert the SolidDrive into the bracket

Feed the SolidDrive SD1-XFMR-Ti cable through the round opening in the face of the mounting bracket. Insert the SolidDrive SD1-XFMR-Ti through the same opening with the oversized mounting base facing outward toward the side that the drywall will be installed and flush against the bracket face. Align the pre-drilled holes in the mounting base to the threaded holes in the bracket face (Figure 3). Attach the SolidDrive SD1-XFMR-Ti securely to the mounting bracket using the 4 Phillips flat head machine screws.

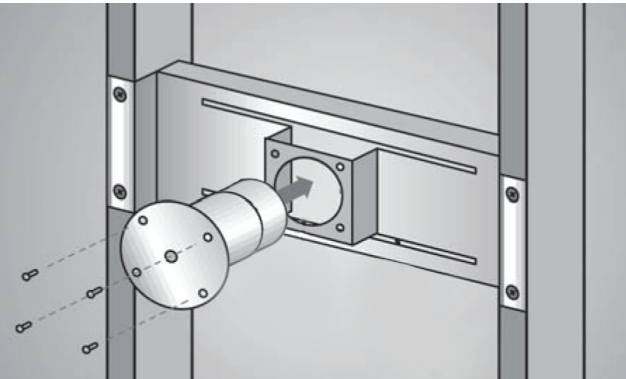


Figure 3
SolidDrive SD1-XFMR-Ti being installed into the mounting bracket

STEP 4
Electrical connections

Make the electrical connection between the SolidDrive SD1-XFMR-Ti and the speaker cable using the desired transformer setting. **NOTE: When installed in Canada, this product must be installed in accordance with the Canadian Electrical Code, C22.1, Part 1.**

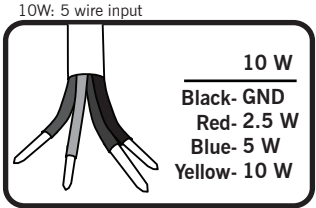
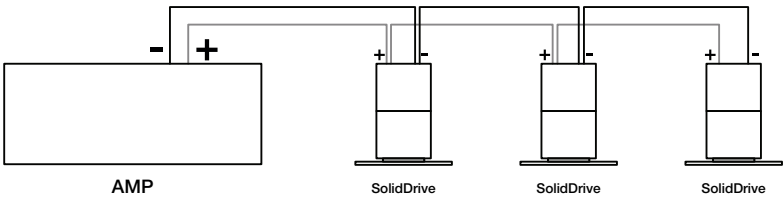


Figure 4 Transformer connections

Daisy chaining multiple SolidDrives

Run the positive wire from the amplifier to the selected colored tap wire of the SD1-XFMR-Ti. Place another positive wire (headed to the subsequent SD1-XFMR-Ti), the signal wire from the amplifier, and the colored tap setting wire into a wire nut and secure. Each wire nut should have a positive in, a positive out, and the colored tap setting wire. Repeat this same procedure for the negative side.



STEP 5
Apply adhesive to the drywall surface and base of the SolidDrive

If possible, position the drywall panel so that the SolidDrive SD1-XFMR-Ti is at the center of the panel or as far from the edge of the panel as possible. This will allow proper distribution of sound and the SolidDrive SD1-XFMR-Ti will function with optimum performance. Prior to mounting, take measurements of the new drywall panel to determine the exact area that will come in contact with the base of the SolidDrive SD1-XFMR-Ti and spray that area liberally with the 3M® Super 77 contact spray adhesive. Also, liberally spray the surface of the oversized mounting base of the SolidDrive SD1-XFMR-Ti (masking around the base is highly recommended to prevent overspray). **NOTE: Failure to apply the adhesive to both the drywall surface and oversized mounting base will prevent the system from functioning properly.**

STEP 6
EXISTING DRYWALL
Re-install rectangular cutout in wall

For re-installing the rectangle drywall panel that was cut out to install the SolidDrive SD1-XFMR-Ti, it is important to create a uniform seal between the cut drywall and the existing drywall. This will allow proper distribution of sound and the SolidDrive SD1-XFMR-Ti will function with optimum performance. Apply fast setting joint compound, not vinyl based, in the space between the cutout section and the existing drywall panel. Make sure to fill the space completely with drywall compound then proceed with the normal taping, sanding and finishing routine.

STEP 7
Install the new drywall

Immediately install the new drywall before the spray adhesive sets up (approximately 10 minutes). This allows adjustment of the panel before the final location is determined. The drywall panel is to be fitted to the wall studs or ceiling joists and screwed into position. Apply joint compound in the space between the drywall panels and proceed with the normal taping, sanding and finishing routine. The joint compound filled between the panels will improve the distribution of sound as well as overall sound quality.

STEP 8
Equalize the SolidDrive sound system

The surface material plays a key role in the system's sound performance. To ensure an optimal listening experience the installer **MUST** equalize the SolidDrive SD1-XFMR-Ti system. Equalization is accomplished by using the optional SolidDrive Drywall Passive Equalization Module (not UL approved) or using the auto equalization feature available on some receivers.

Installation is now complete, you can enjoy the audio perfection of the Induction Dynamics SolidDrive SD1-XFMR-Ti sound system.